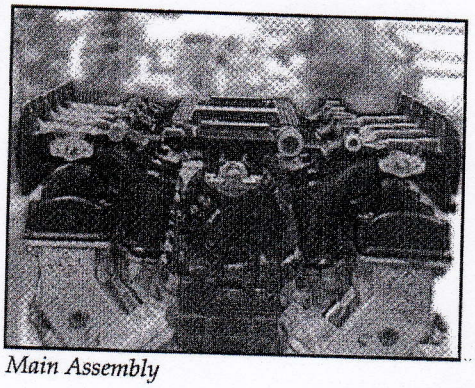
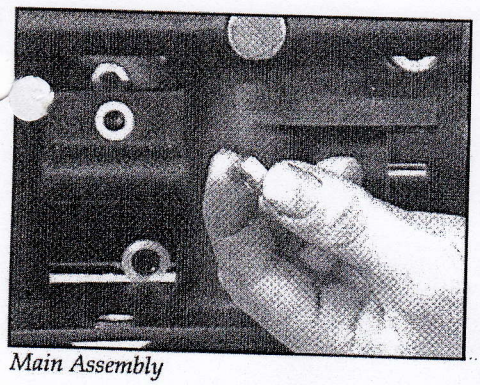


Main Assembly

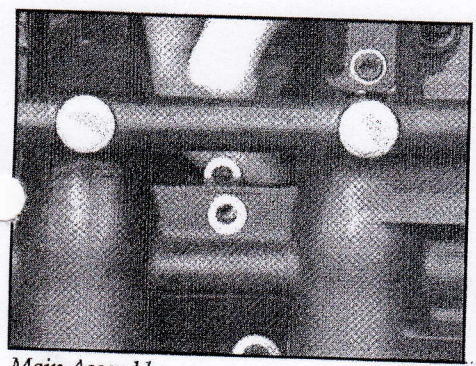
Lower the throttle body assembly onto the block, making sure that none of the O-rings become dislodged. Fit the 12 off M8x 25 capheads and washers, remembering to apply loctite and torque to 20 ft lbs.

For Throttle Body Build see section



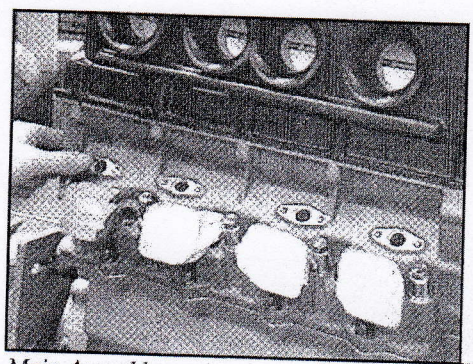
Main Assembly

Fit the cam cover to the inlet spacer bushes...



Main Assembly

...and then fit the capheads and washers. Again apply loctite.



Main Assembly

Insert the four water rail O-rings..